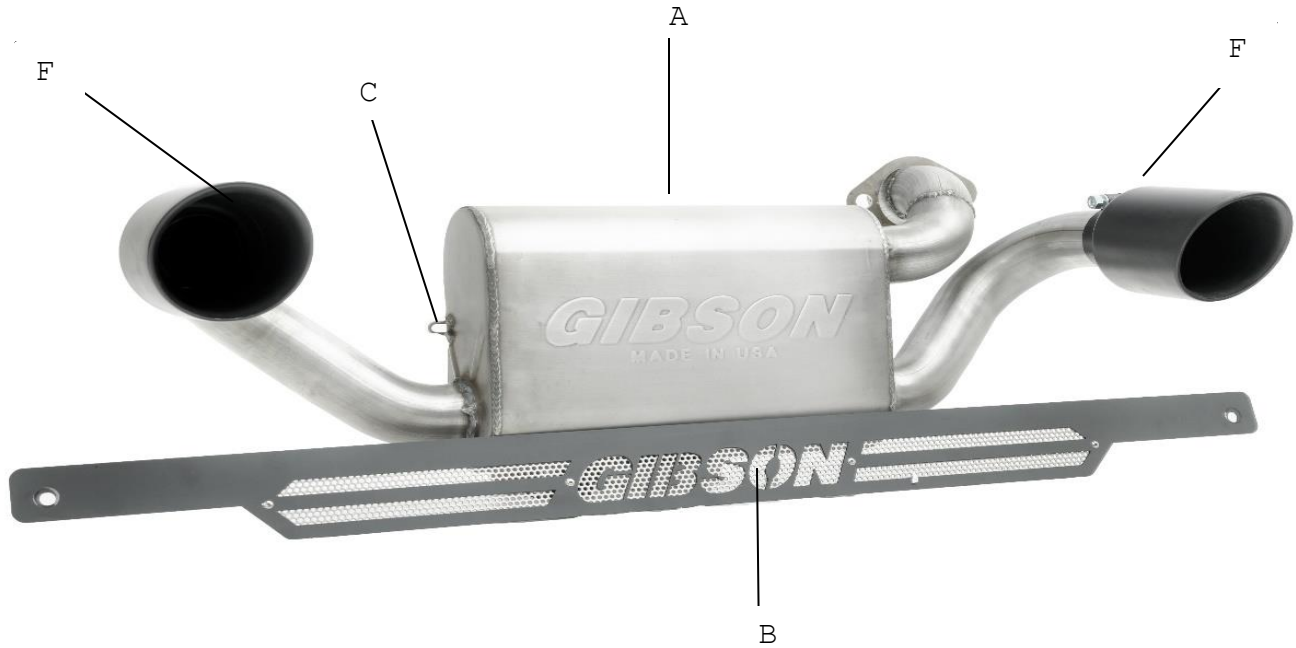




INSTALLATION INSTRUCTIONS

Polaris General 1000 EPS
Black Elite Twin Dual Rear Exit Exhaust
PART #98046



ITEM	PART #	QTY	DESCRIPTION
A	999701069S	1	Muffler Assembly
B	999701070S	1	Beauty Plate
C	999701071S	1	Bolt Lock Bracket
D	BO-1089	1	Bolt Kit
E	SC-481	2	Bolt Springs
F	500433-B	2	4in. Black Dual Wall Slash-Cut Tip

**Thank you for purchasing our Gibson Exhaust system for your vehicle.
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044
Monday through Friday, 8:00 am to 5:00 pm**

EXHAUST INSTALLATION

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.
DO NOT WORK WITH HOT PIPES!!!



1. To remove the factory muffler, start by removing the retaining spring located on the underside of the muffler followed by the two head-pipe bolts.



2. Then remove the second retaining spring on the left side of the muffler.



3. Next, Install the supplied bed-lock hardware (Items C and D)
Note: Both brackets are to be installed on the same side of the vehicle on either side of the latch. First, tilt open the bed slightly to allow for first bracket to slide over latch post. Then close bed and slide the second bracket over the same latch post securing it with the supplied bolt kit.



4. Install the supplied beauty plate (Item B) by removing the bolt under the tailgate on each side of the vehicle. Remove one of the screws under the bed that lines up with the bracket on the beauty plate. Then install the beauty plate reusing the same factory hardware.



5. Install your new Gibson muffler assembly (Item A) in the reverse order of steps 1 and 2. Use the supplied shorter flange springs (Item E) in place of the factory springs and fully tighten spring bolts.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..."