

Your enclosure is made of heavy duty fabric that is water repellent and resistant to mildew, ultra-violet rays and abrasion.

## Surface Preparation Instructions and Guidelines

**Cleaning:** To achieve a strong bond between Velcro adhesive and UTV surface, you must clean the surface. Use a mixture of 50% alcohol and 50% water to remove dirt, mud and dust from roll bars and plastic body components. Let dry. Repeat this process 3 times.

The adhesive hook should be applied at a temperature of 70 degrees or above.

Bond between UTV and adhesive hook is dependent upon the amount of adhesive to surface contact development. Firm application pressure develops a better adhesive contact and improves bond strength.

After application, the bond strength increases and approaches the ultimate bond strength after 72 hours. Bond strength build up: 20 min equals 50% bond strength, 1 hour equals 75% bond strength, one day equals 90% bond strength, and 3 days equals 100% bond strength.

### More tips for installation.

**Two is better than one:** We recommend a second person be involved for the installation process. Getting the panel in the correct position takes some pulling and tugging, we find the process runs smoother when there are two people pulling.

**Test adhesion:** Use a small piece of Velcro, remove backing and adhere to roll bars. Wait 20 minutes, Velcro should already be difficult to remove.

**Still having trouble with adhesion:** If Velcro is still not adhering to the roll bars, use a piece of hook (rough side of Velcro) to “rough up” the surface of your roll bar. We do not recommend this for the plastic body of your UTV, it will scratch.

**Unsure about Velcro placement:** With-out removing the white backing, attach the Velcro to your enclosure panel. Hold panel up to the UTV and note the area that the Velcro should attach. You can use the double-sided straps with-out Velcro to help hold up the panel while you remove the white backing and adhere sticky Velcro. We will send extra Velcro that can be used to hold the enclosure to the cab frame for easy notation of Velcro placement.

**Attaching panel:** Attach the panel top first, then work your way around the panel pulling the tabs and sticking them to the corresponding adhesive Velcro. The binding (black trim) of the panel should align to the outside of the rear roll bars.

### Need help with your installation?



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8:00am - 7:00pm EST Friday  
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Read instructions and view illustrations before beginning.

Thank You

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## Installing with Hard Top.

If you have a hard top on your UTV, you will need to remove it before installing the rear panel. After the installation of your enclosure is complete you will then reinstall the hard top.

If clamps for the hard top are interfering with the sewn-on Velcro tabs or straps on your enclosure you can modify the tabs and straps easily by cutting them to fit. Mark where the tabs need to be cut to accommodate your hard tops clamps or bolts. Cut the tabs and burn the edges with a lighter to prevent unraveling. Do not cut into the binding (darker black trim around your door panel).

## Installation Instructions

**Step 1:** Remove your UTV Cab Enclosure and Velcro kit from the shipping box.

**Step 2:** Remove existing windshield and hard top.

**Step 3:** Clean all surfaces on which you will be placing the adhesive Velcro according to the surface preparation instructions. Wait until the surfaces are dry.

**Step 4:** Remove the backing from the adhesive hook strips and install as indicated in the following adhesive hook table and pictures. Press firmly.

**Step 5: Wait 72 hours!** This step is very important to the life of your Velcro. Waiting the full 72 hours will ensure that your Velcro and enclosure will stay on in rain, sleet, snow or mud.

**Step 6:** After all adhesive Velcro strips are attached, begin attaching back panel to the cab frame.

**Step 7:** After panel is attached work your way around the UTV remove, pull, and reattach, each Velcro tabs to achieve a tight fit. You may need to do this a few times.

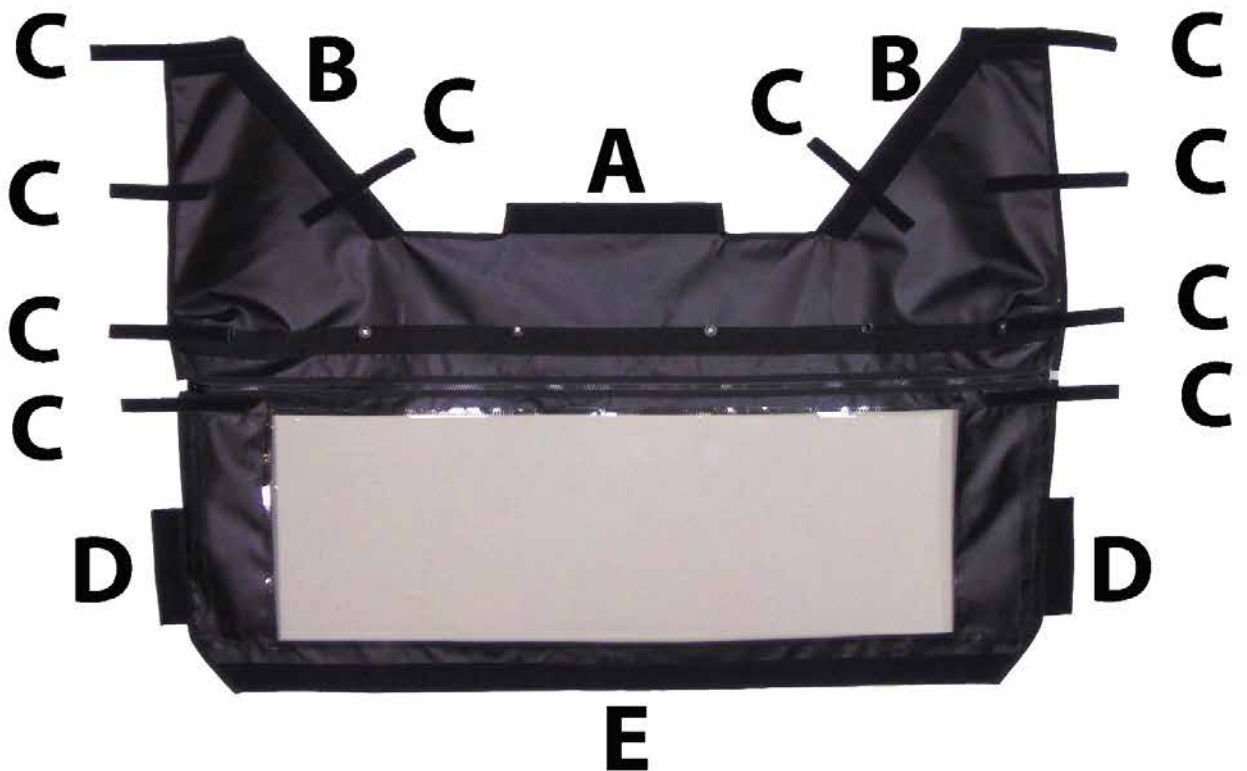
**Step 8:** When your enclosure is in the correct position the grommets will fit down perfectly over the factory screws. Your panel will set smooth and tight to the frame.

**Step 9:** Re-install your hard top.

## BACK PANEL



PICTURE SHOWS THE SEWN ON TABS AND STRAPS THAT CORRESPOND TO THE VELCRO CHART



## ADHESIVE VELCRO CHART

Reference	Quantity/Size	Placement/Usage
A	1-16"	Attach horizontally to the inside of the top back roll bar, facing the inside of the cab. (Figure 1)
B	2-13"	Attach horizontally to either side of Velcro strip A, facing the interior of the cab. (Figure 2)
C	8-6"	Wrap around roll bars for double sided straps. (Figure 3)
D	2-8"	Attach vertically to the side roll bars facing the exterior of the cab. (Figure 4 )
E	1-56"	Attach horizontally to the flat space beneath the factory grate. (Figure 5)

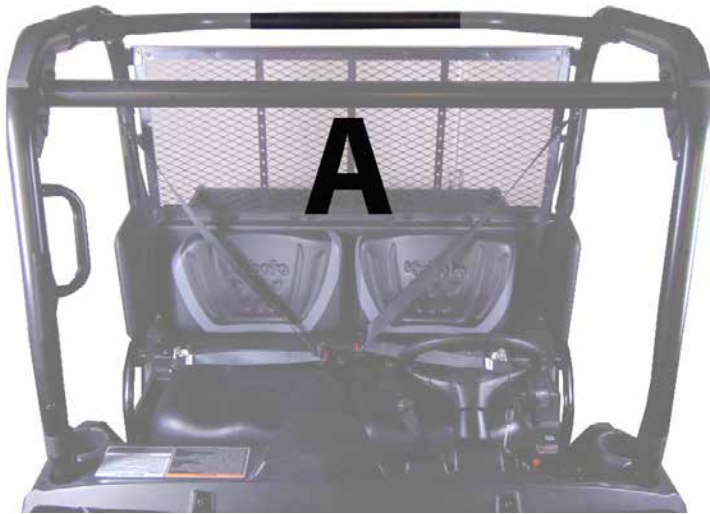


Figure 1: Shows position of 16" Velcro strip A. Wrap tab over the top of the roll bar and attach to the adhesive Velcro strip.

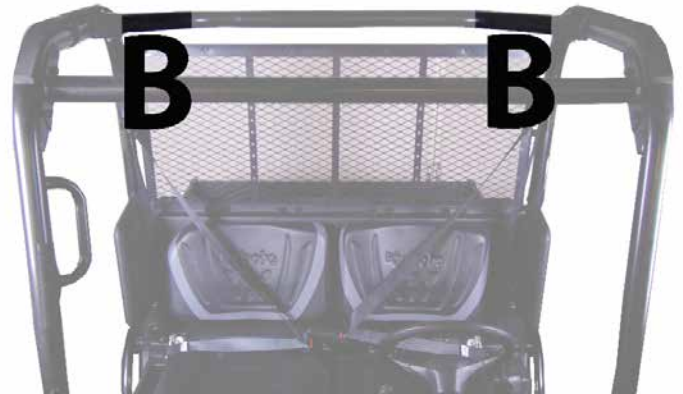


Figure 2: Shows position of 13" Velcro strips B

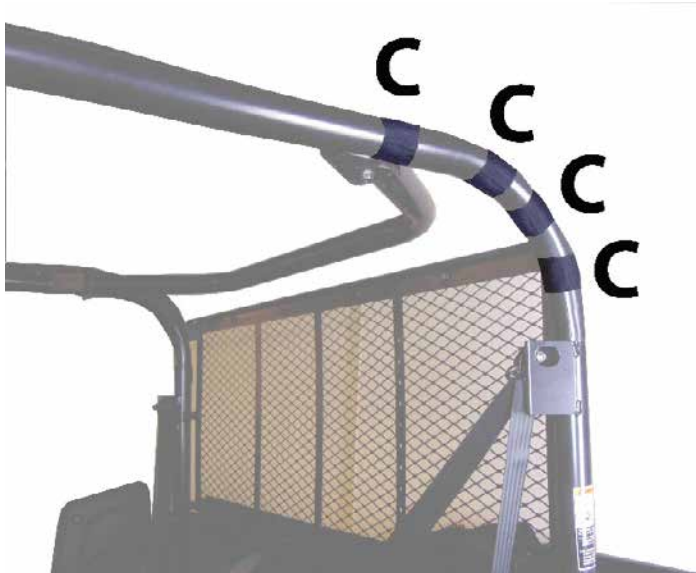


Figure 3: Shows position of 6" Velcro strips C. The double sided straps will wrap around these Velcro strips.



Figure 4: Shows placement of 8" strips D.



Figure 5: Shows position of Velcro strip E. Raise bed and place beneath the factory grate. The bottom of the back panel will fold around to the flat area beneath the grate.



Notice how the back panel is smooth and tight across the back of the UTV, the screws fit perfectly in the grommets. If installed correctly your back panel should resemble the photo.

# Care Instructions

## Heavy Duty Marine and Mil-Spec Military Fabric Cleaning

All Enclosure Heavy Duty Marine and Military Camo fabrics are guaranteed against excessive loss of color or strength under normal exposure and use conditions. Periodic cleaning with a solution of 4 ounces of bleach and 2 ounces of soap (NOT DETERGENTS) in one gallon of water is recommended to minimize accumulations of dirt, bird droppings and other contaminants which can support surface mildew and stain fabric.

## Soft Vinyl Window Cleaning

UTV Enclosure Vinyl Windows will remain clear and provide great visibility under normal exposure conditions if properly cleaned. Periodic cleaning with a solution of 1 ounce of soap in one gallon of water is all that is needed to maintain good window cleanliness and visibility. Caution: DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS or CHEMICALS OF ANY KIND TO CLEAN VINYL WINDOWS AS THESE WILL CLOUD THE WINDOWS. ALSO, NEVER RUB WINDOWS WITH A DRY CLOTH OR RAG.

## Storage Recommendations

Before removing the Enclosure from your vehicle for storage, clean the Fabric and Vinyl Windows thoroughly as indicated above. Any dirt remaining on the Enclosure may scratch Vinyl Windows while in storage. Once the Enclosure has been cleaned it should be placed on a large flat surface. Lay the Enclosure out so that Vinyl Windows are in a flat position. Fold the doors over the rear panel first then fold the top and windshield on top of the doors keeping the Vinyl Windows flat. Caution: **FOLDING VINYL WINDOWS WILL CAUSE PERMANENT CREASE DAMAGE AND WILL VOID ALL WARRANTIES.** Once the Enclosure is folded keeping all Vinyl Windows flat, begin rolling the Enclosure into an 8" roll. Place the 8" roll into a box and store at normal room temperature. To ensure long life of your enclosure it is best not to store in extreme temperatures.

## Hauling

The ONLY products that can be hauled while installed are the hard windshields, full cab enclosures, and door/rear window combos with top and windshield installed. **However, the full cab enclosures and door/rear window combos should be tied down before hauling.** Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. NEVER HAUL INSTALLED SOFT TOPS, WINDSHIELD TOP COMBOS, AND SUMMER CABS. **REMOVE BEFORE HAULING.**

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### More tips for installation.

**Two is better than one:** We recommend a second person be involved for the installation process. Getting the panel in the correct position takes some pulling and tugging, we find the process runs smoother when there are two people pulling.

**Test adhesion:** Use a small piece of Velcro, remove backing and adhere to roll bars. Wait 20 minutes, Velcro should already be difficult to remove.

**Still having trouble with adhesion:** If Velcro is still not adhering to the roll bars, use a piece of hook (rough side of Velcro) to “rough up” the surface of your roll bar. We do not recommend this for the plastic body of your UTV, it will scratch.

**Unsure about Velcro placement:** With-out removing the white backing, attach the Velcro to your enclosure panel. Hold panel up to the UTV and note the area that the Velcro should attach. You can use the double-sided straps with-out Velcro to help hold up the panel while you remove the white backing and adhere sticky Velcro. We will send extra Velcro that can be used to hold the enclosure to the cab frame for easy notation of Velcro placement.

**Attaching panel:** Attach the panel top first, then work your way around the panel pulling the tabs and sticking them to the corresponding adhesive Velcro. The binding (black trim) of the panel should align to the outside of the rear roll bars.

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## Installing with Windshield and Hard Top.

If you have a windshield and or hard top on your UTV, you will need to remove them before installing the door panels. After the installation of your enclosure is complete you will then reinstall the windshield and hard top.

If clamps for the windshield or hard top are interfering with the sewn-on Velcro tabs or straps on your enclosure you can modify the tabs and straps easily by cutting them to fit. Mark where the tabs need to be cut to accommodate your windshield or hard tops clamps or bolts. Cut the tabs and burn the edges with a lighter to prevent unraveling. Do not cut into the binding (darker black trim around your door panel).

### Installation Instructions

**Step 1:** Remove your UTV Cab Enclosure and Velcro kit from the shipping box.

**Step 2:** Remove existing windshield and hard top.

**Step 3:** Clean all surfaces on which you will be placing the adhesive Velcro according to the surface preparation instructions. Wait until the surfaces are dry.

**Step 4:** Remove the backing from the adhesive hook strips and install as indicated in the following adhesive hook table and pictures. Press firmly.

**Step 5: Wait 72 hours!** This step is very important to the life of your Velcro. Waiting the full 72 hours will ensure that your Velcro and enclosure will stay on in rain, sleet, snow or mud.

**Step 6:** After all adhesive Velcro strips are attached, begin attaching each panel to the cab frame.

**Step 7:** After all panels are attached work your way around the UTV remove, pull, and reattach each Velcro tab to achieve a tight fit. You may need to do this a few times.

**Step 8:** When your enclosure is in the correct position the binding or trim around the panels will rest in the center of the roll bar. If you have a windshield the binding, will rest along the edge of your windshield.

**Step 9:** Re-install your windshield and hard top.

**See enclosed Product Care sheet for instructions on how to properly care for your UTV Enclosure.**





Passenger Side (Inside)



Drivers Side (Inside)

# ADHESIVE HOOK TABLE

## Door Kit

Reference	Quantity/Size	Placement/Usage
<b>A</b>	<b>2-26"</b>	Attach vertically to the front roll bars. The straps depicted in the picture are included in your Velcro kit. They are detachable so that you may decide the best placement depending on your accessories. (Figure 1)
<b>B</b>	<b>4-9"</b>	Wrap around roll bars and corner bracket. (Figure 2)
<b>C</b>	<b>2-12"</b>	Attach horizontally to the inside of the top side roll bars. (Figure 3)
<b>D</b>	<b>2-21"</b>	Start at the back roll bar and attach Velcro following the curve down to the top of the bracket on the metal grate. (Figure 4)
<b>E</b>	<b>2-5"</b>	Attach vertically to the back roll bars, facing the interior of the cab, between the top two brackets for the metal grate. Tabs on the door will wrap around the back of the bar, through the brackets and attach to these strips. (Figure 5)
<b>F</b>	<b>2-9"</b>	Attach vertically to the back roll bars, facing the interior of the cab, between the lower two brackets for the metal grate. Tabs on the door will wrap around the back of the bar, through the brackets and attach to these strips (Figure 5)
<b>G</b>	<b>2-5"</b>	Lift the bed, attach Velcro to the top of the diagonal metal brackets beneath the metal window. (Figure 6)
<b>H</b>	<b>2-3"</b>	Lift the bed, attach Velcro strip to very bottom of the roll bar. (Figure 6)
<b>I</b>	<b>2-4"</b>	Attach at an angle above the silver letters on the outside of the UTV. (Figure 7)
<b>J</b>	<b>2-9"</b>	Attach at an angle to the outside front fender of the UTV. You may want to cut the Velcro to fit the curve of the door. (Figure 8)
<b>K</b>	<b>2-14"</b>	Attach at an angle to the outside front fender of the UTV below letter J. You may want to cut the Velcro to follow the curve of the door. (Figure 8)
<b>L</b>	<b>2-13"</b>	Attach vertically to the metal plate beside seat. (Figure 7)
<b>M</b>	<b>2-16"</b>	Attach at an angle to the bottom side roll bar beneath the seat. (Figure 8)
		The bottom of the fabric doors have magnets sewn in, the magnets stick to the bottom roll bar, holding the bottom portion of your door closed. (Not Pictured)



Figure 1: Shows placement of 26" Velcro strip A. The tabs on the front of your doors will wrap around the front of the roll bar and attach to the Velcro strip. The detachable straps will stick to this strip.

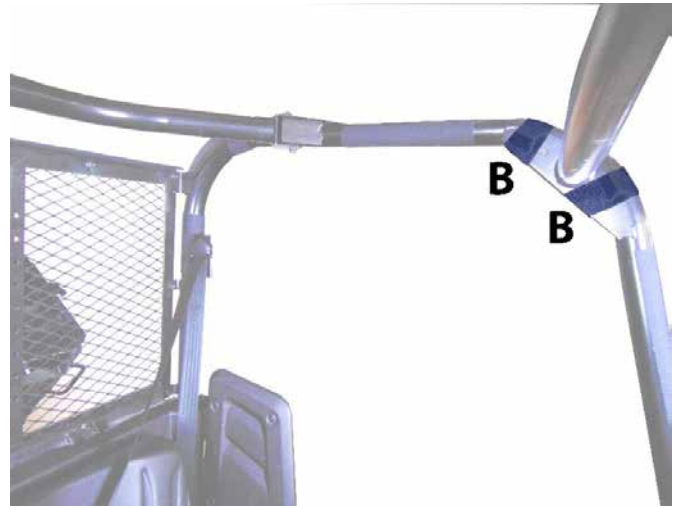


Figure 2: Shows placement of 9" Velcro strips B. These strips are for the double-sided straps.



Figure 3: Shows placement of 12" Velcro strips C. Attach soft Velcro on the top of the door, pull the door around the top so that the seam lines up to the middle of the roll bar.



Figure 4: Shows placement of 21" Velcro strips D. Start strip at the metal bracket on the top and attach to the curve down to the metal grate.

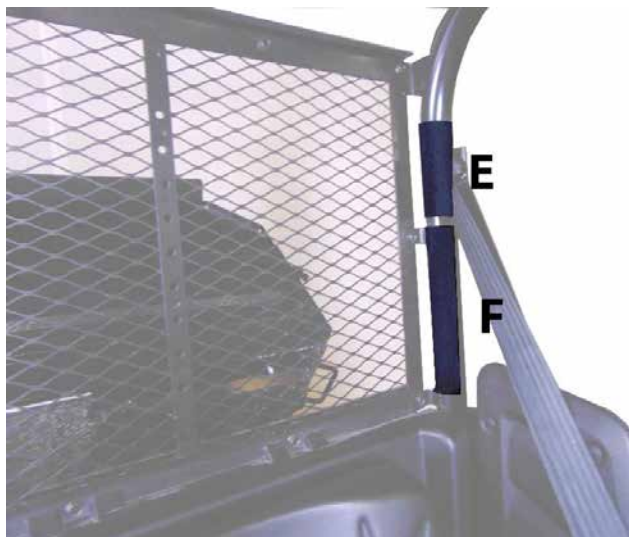


Figure 5: Photo shows placement of 5" and 9" Velcro strips E and F. You will position identical strips on the passenger side.



Figure 6: Shows position of 5" and 3" Velcro strips G and H.



Figure 7: Shows position of Velcro strips L and I.



Figure 8: Shows position of Velcro strips J, K, and M.



Figure 9: When installation is complete your door should resemble the door in the photo.

# Care Instructions

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## Hauling

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## Installing with Windshield

If you have a windshield on your UTV, you will need to remove it before installing the top cap. After the installation of your enclosure is complete you will then reinstall the windshield. Windshield will set down over the double-sided Velcro straps. The visor of the top cap will go over your windshield with the tension straps on the outside of the windshield.

### Installation Instructions

**Step 1:** Remove your UTV Cab Enclosure and Velcro kit from the shipping box.

**Step 2:** Remove existing windshield.

**Step 3:** Clean all surfaces on which you will be placing the adhesive Velcro according to the surface preparation instructions. Wait until the surfaces are dry.

**Step 4:** Remove the backing from the adhesive hook strips and install as indicated in the following adhesive hook table and pictures. Press firmly.

**Step 5: Wait 72 hours!** This step is very important to the life of your Velcro. Waiting the full 72 hours will ensure that your Velcro and enclosure will stay on in rain, sleet, snow or mud.

**Step 6:** After all adhesive Velcro strips are attached, begin attaching double-sided tension straps to the cab frame.

**Step 7:** After top cap is attached pull the tension straps to tighten the top cap. You may need to walk around your UTV a few times pulling the straps as you go, to achieve the best fit.

**Step 8:** Re-install your windshield.

**See enclosed Product Care sheet for instructions on how to properly care for your UTV Enclosure.**

# KUBOTA X-SERIES

## TOP



PICTURE SHOWS THE TENSION STRAPS ATTACHED TO YOUR TOP CAP. PULL THE TENSION STRAPS TO ADJUST THE POSITION OF YOUR TOP CAP.

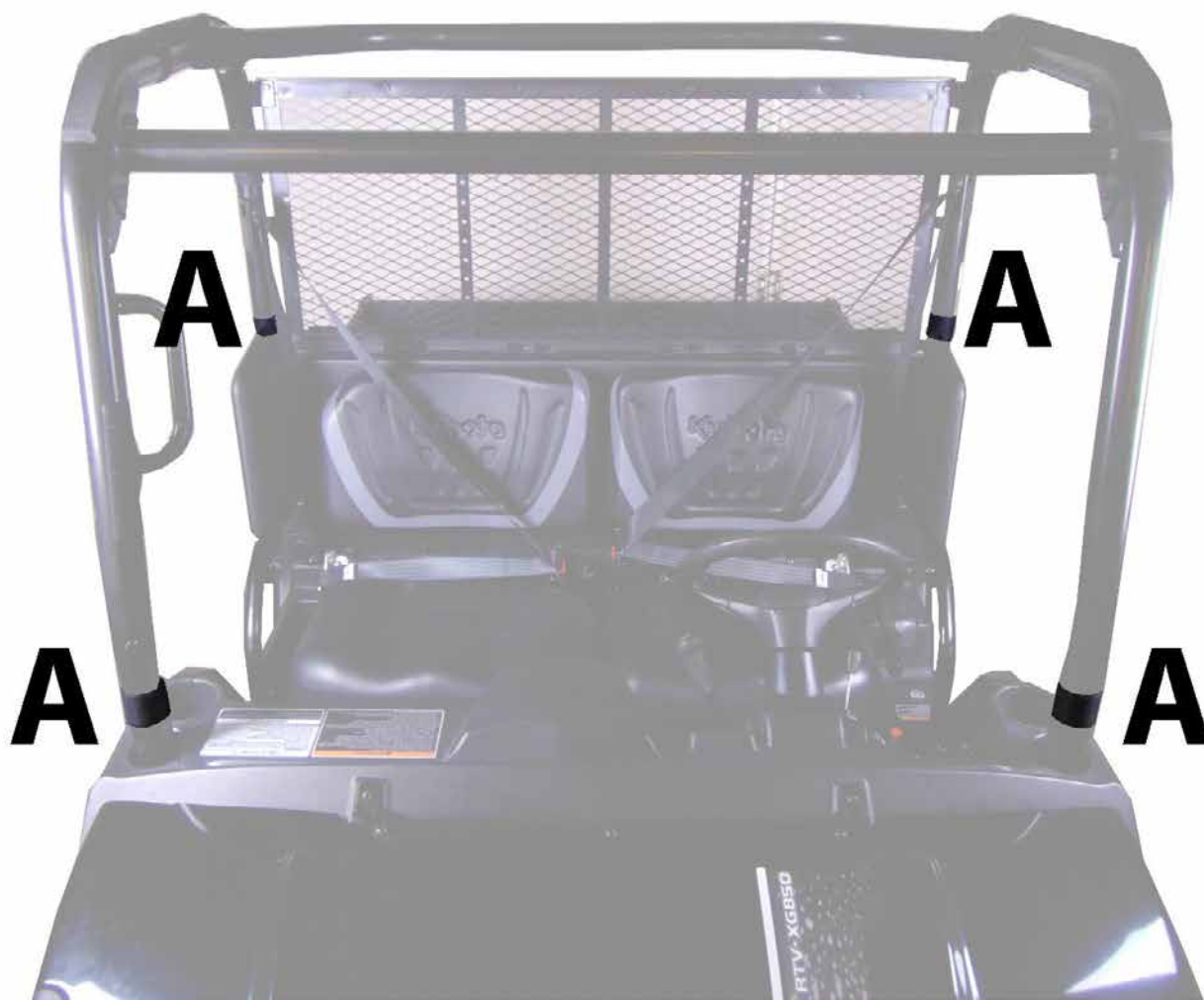
THE DOUBLE-SIDED STRAP IS CIRCLED YOU WILL CONNECT THIS STRAP TO THE VELCRO YOU INSTALL ON YOUR MACHINE

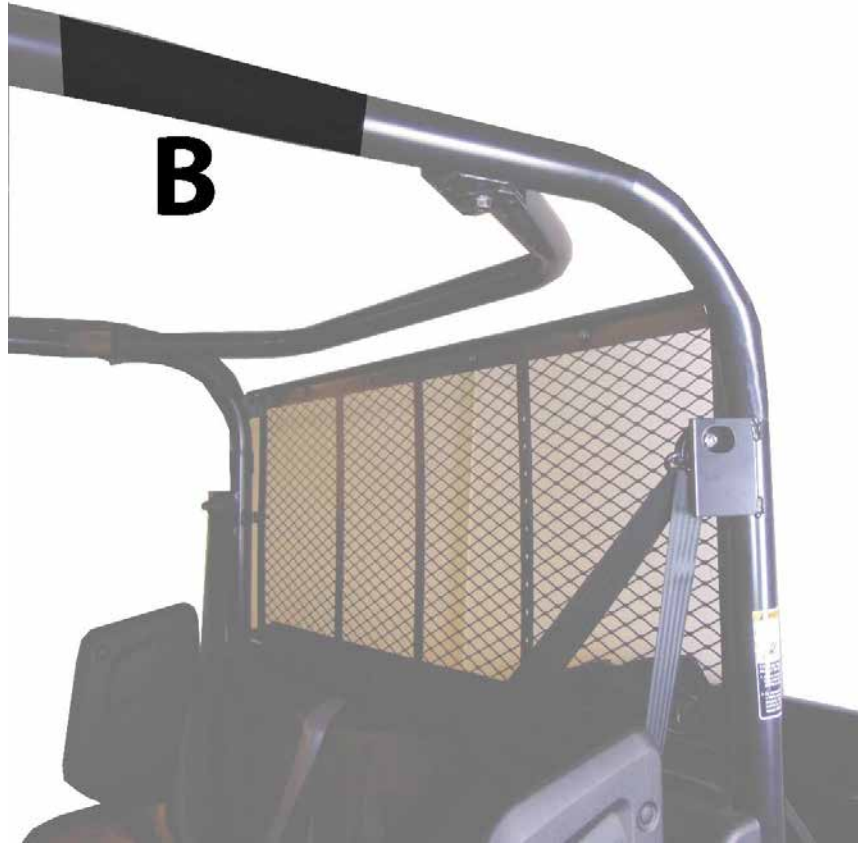




# ADHESIVE HOOK TABLE

REFERENCE	QUANTITY/SIZE	PLACEMENT
A	4-6"	PLACE HORIZONTALLY ON THE BACK INSIDE THE CAB FRAME BELOW CENTER CUT OUT (FIGURE 1)
B	2-8"	PLACE HORIZONTALLY ON EITHER SIDE OF VELCRO STRIP A1 (FIGURE 2)





*Figure 2: WRAP THESE VELCRO STRIPS AROUND THE ROLL BAR AND ATTACH DOUBLE-SIDED STRAPS. PLACE AN IDENTICAL STRIP ON THE DRIVERS SIDE.*

IF YOU HAVE A WINDSHIELD YOU WILL ATTACH THE DOUBLE-SIDED STRAPS FIRST. REINSTALL THE WINDSHIELD AND THEN ATTACH YOUR TOP CAP. THE TOP CAP WILL FIT DOWN OVER THE WINDSHIELD WITH THE TENSION STRAPS RESTING ALONG THE ROLL BAR OR ON THE WINDSHEILD ITSELF. PICTURED BELOW.



# Care Instructions

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